# Checklists



for surveying and assessing industrial plant handling materials and substances which are hazardous to water

No. 7 Transshipment

# Recommendations of the International River Basin commission for transshipment

#### Definitions:

Transshipment can be seen as a connecting link between transport and storage. The "loading" sector refers to the stationary area during the process of loading and offloading of ships, trucks, or railway wagons.

- Transhipment sites must be resistant to the expected mechanical stress and be sufficiently tight and resistant to spilled liquids. The organisational measures stipulated in the danger protection plan can also be considered when assessing whether the site of transshipment is sufficiently tight and resistant to the substances in question.
- When loading and offloading with the aid of pipeline, automatic safety devices must be provided which can interrupt the flow of substances in case of an accident and thereby prevent the spillage of substances hazardous to water.
- 3 Spillage of substances hazardous to water must be detected in time.
- 4 Transhipment sites must have collecting facilities capable of accommodating the volumes of liquid that can escape until
  - suitable measures or
  - Automatic safety systems take effect.
- 5 Contaminated rainwater and fire fighting water resulting from an accident must not be discharged directly into the waters. It must be subjected to suitable treatment.
- 6 Transshipment sites must
  - - be clearly marked or labelled;
  - be identified as a safety zone while transhipment is in progress.
- Fquipment suitable for immediate use must be kept ready at transhipment sites to prevent the spread of dangerous substances. Equipment for removing the substances is also necessary.
- When loading and offloading inland waterway vessels, special care must be taken to observe the checklist under 151412 ADNR.
- 9 Transhipment of substances hazardous to water at the shore of a waterway should be avoided, especially in the case of new installations.



# Checklist no. 7: Transshipment

Page 3 of 16

10 The contracting parties should stipulate that in cases of transhipment of dangerous goods the transhipment receptacles (e.g. containers) are clearly marked or labelled with approriate danger symbols.



Checklist no. 7:	Transshipment	Page 4 of 16
	•	1

# Checklist for monitoring the implementation of the recommendations

•	pment process				
Name of operation:	Name of operation:				
Type of transshipment proces	s				
Railways tank wagons Tanker	→ ☐ Tank farm/container → ☐ Road tanker → ☐ Tank farm/container → ☐ Railways tank wagons → ☐ Tank Farm/Container → ☐ Tanker → ☐ Tank farm/container → ☐ Mobile container				
(for further details see Checklist	No. 1 "Substances")				
Remarks:					
1 State, tightness and durak	pility of the floor at the transshipment site				
1.1 Material for the construc	tion of the floor at the transshipment site				
<ul><li>1.1 Material for the construct</li><li>☐ Concrete</li><li>☐ Steel</li></ul>	Asphalt/Bitumen  Others				
_					
☐ Concrete ☐ Steel					
☐ Concrete ☐ Steel  Description of others:  Remarks:					
☐ Concrete ☐ Steel  Description of others:  Remarks:	☐ Asphalt/Bitumen ☐ Others				
☐ Concrete ☐ Steel  Description of others:  Remarks:  1.2 Is the site of transshipmed  ☐ Yes	Asphalt/Bitumen  Others  ent resistant to mechanical stress caused by, e.g., vehicles?				
☐ Concrete ☐ Steel  Description of others:  Remarks:  1.2 Is the site of transshipmed  ☐ Yes	Asphalt/Bitumen  Others  ent resistant to mechanical stress caused by, e.g., vehicles?  No  Not applicable				



Checklist no. 7: Transshipment Page 5 of	f 16
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# Examples of actions:

#### Short-term measures:

- In case the site is not sufficiently resistant and durable, visual inspection should be conducted after each transshipment process and detected damages repaired.
- Utilisation of mobile collecting basins for detachable pipeline.

### Medium-term measures:

 Application of mechanically suitable coatings using in-house manpower (e.g., asphalt or bitumen).

#### Long-term measures:

 Construct the sealing surface with such material that has a sufficient long-term resistance to mechanical stress caused by vehicles and other machines, such as: concrete, steel sheets, mastic asphalt.

1.3 Is the surface sufficiently tight and resistant to the spilled liquid substances? (See also <a "checklist="" 05"="" href="Checklist 05" sealing="" sealing<="" systems"="" th=""></a>				
☐ Yes	□ No	☐ Not applicable		
☐ Action	☐ No action			
Remarks:				

# Examples of actions:

#### Short-term measures:

- Repair of cracks and other damages.
- In case the site is not sufficiently resistant and durable, replaceable collecting basins should be
  placed under the connecting point of detachable pipe or hose pipe (e.g., railways tank wagons
  or a road tanker).
- Bonding agents should be provided to bind the spilled liquid substances.

## Long-term measures:

- In case the site is not sufficiently resistant to spilled liquid substances, the sealed surfaces should be constructed with such materials which are suitable and resistant to the liquid substances e.g. concrete, steel sheets, ceramics, mastic asphalt.
- The sealed surface should be large enough (at least the size of the vehicle and the space under the pipelines (hoses) or pipe connections leading to the plant unit).
- The joints of the sealed surface should meet the tightness requirements.



Determination of the real risk				
Is the sub-point of the recomme	ndatio	on implemented?		
Yes □ RC=1		Partially ☐ RC=50	No □ RC=100	
2 Loading and offloading wit	h pip	elines		
□ relevant		not relevant		
2.1 Are automatic safety devices provided to interrupt the flow of liquids and prevent the discharge of water-hazardous substances in case of accident?				

## Examples of actions:

Yes

Action

Remarks:

Checklist no. 7:

#### Short-term measures:

Use of blocks (wedges) to prevent vehicles from moving.

**Transshipment** 

- Formulation of operating instructions → Instructing the personnel
- Characterise the hose pipes by painting them in different colours
- Make sure that the containers are not filled beyond their maximum filling level

No action

# Medium-term measures:

- Stationary pipelines for emptying road tankers should be equipped with a swing check valve if the backflow of liquid from the plant which can lead to the spillage of the substance is possible.
- Use only fittings that are specific to the products → that will help to avoid connecting hose pipe that are not suitable.
- Make sure there are too many different types of hoses in use.

#### Long-term measures:

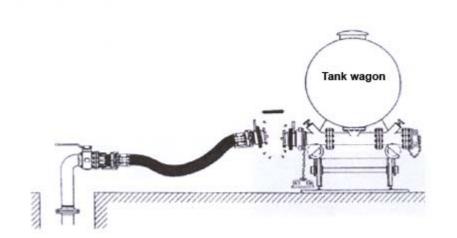
- Installation of safety disconnecting connectors for road tankers and railway tank wagons.
- Installation of devices to stop the process in case of an emergency (a sort of Emergency-OFF systems).



Version: 11/2006 Revision: 04

Page 6 of 16

Not applicable



Filling process using a flexible pipeline with automatic detachment on both side

Determination of the real risk				
Is the sub-point of the recommendation implemented?				
Yes □ RC=1	Partially □ RC=50	No □ RC=100		

3 Detection of spilled substances hazardous to water

3.1	Can split water-nazardous substances b	e detected in time?

Yes	□ No	Not applicable
Action	☐ No action	

Remarks:

# Examples of actions:

# Short-term measures:

- Perform loading & offloading process always with two operating personnel.
- Regular leakage tests of hose connections and sealing of all liquid handling components.
- Equip the containers with a metering device.



# Checklist no. 7: Transshipment Page 8 of 16

• If it is technically possible, conduct pressure and tightness tests on the pipelines used for the loading & offloading processes.

#### Medium-term measures:

• Plant connections used for connecting hoses should be laid above the sealed surface of the transshipment site.

#### Long-term measures:

- Guarantee a quick detection of spilled substances by an appropriate design of the unit, e.g., by:
  - installing of flanged and screwed connected pipelines above the sealed surface.
  - construct the sealed surface with a slope towards the collecting pit (lowest portion of the surface) for quick detection of spilled liquid substances.

De	Determination of the real risk				
ls	the sub-point of the recomme	endation implemented?			
		′es □ C=1	No □ RC=10		
4	Collecting facilities				
4.1	Is the capacity of the col	ecting facility sufficiently si	zed?		
	Yes	available volume:	m³		
	Yes	☐ No	☐ Not applicable		
	Action	■ No action			
Re	marks:				

# Examples of actions:

# Short-term measures:

- Perform loading & offloading process always with two operating personnel.
- Place a replaceable collecting basin under detachable pipelines, for example pipe connections to railways tank wagons.
- Facilities to pump or collect spilled liquid substances, e.g. small mobile pumps, mobile tanks. Long-term measures:
- Provision of a sufficient containment volume.
  - a) Automatic safety device available:

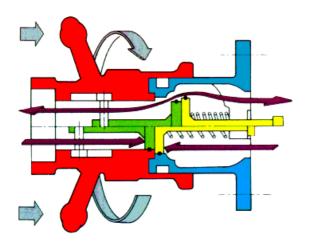


#### Checklist no. 7: **Transshipment**

Page 9 of 16

Take into consideration the volume which may be released after an accident and the time lapses before the safety device becomes effective to prevent further discharge of liquid substances.

- b) No safety device available: Consider the volume which may be discharged from the vessel and the time needed to implement appropriate safety measures to prevent further discharge of liquid substances (normally five minutes; "Five-minute rule").
- c) Filling of mobile tanks up to 1,000 I based with weight or volume controlled devices: Provide containment volume for the largest vessel.
- d) Filling of mobile tanks up to 1,000 I with automatic dispensing valve: Minimum containment volume 60 l.



# **Dry coupling devices:**

Are the coupling devices with automatic shut-off valves that closes automatically on both sides without leakages

Determination of the real risk			
Is the sub-point of the recommendation implemented?			
C	es J C=1	No □ RC=100	

- Rainwater and fire fighting water in case of an accident
- Are there outlets for the disposal of contaminated rainwater and fire-fighting water, through a channel or sewage systems?

No action

c.g.,	unougn	a chamici o	Sewage	Systems:
	Yes			No

☐ No	Not applicable
_	

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W. N.	Endoral Environmental	

Action

Checklist no. 7: Transshi	ipment		Page 10 of 16
, ,	at contaminated rain or fire fightin charged <u>directly</u> into the waters?	ng water are	treated
☐ Yes	□ No	☐ Not app	olicable
☐ Action	☐ No action		
Remarks:			

### Examples of actions:

#### **Short-term measures:**

- Collecting discharged liquid substances from surfaces and cleaning the surface thereafter.
- Regular check of rainwater for contamination before a direct discharge into the waters.
- If required, make provisions for an in-house treatment of contaminated rainwater.
- Shut off the discharge outlets of the sealed surface during the process of filling and emptying containers (vehicles, etc.) by using a technical device.
- In case of a fire, collecting and retention of the fire fighting water by using mobile machines or appliances (e.g., pumps, tanks).

#### Medium-term measures:

Verify the tightness of the draining pipes.

#### Long-term measures:

- Guarantee the treatment of contaminated rainwater with an appropriate treatment plant.
- Containment of the contaminated rain and fire-fighting water in special containment basins. Discharge into the waters only after contamination checks, and where applicable, treat



sshipment	Page 11 of 16
risk	
nmendation implemented?	
Partially	No □
RC=50	RC=100
shipment site	
site clearly marked as such?	
☐ No	☐ Not applicable
No action	
site declared as a danger zone	e during the process of loading &
☐ No	☐ Not applicable
■ No action	
ial.	
ISK	
annon detion in the land of 10	
nmendation implemented?  Partially	No
	RC=50  sshipment site site clearly marked as such?  No No action  No action  No



Ch	ecklist no. 7:	Transshipment			Page 12 of 16
7	Spread and remo	oval of substances			
7.1	Are facilities ar	nd means available	to prevent the spread of the s	ubstan	ces?
	Yes			Not app	licable
Nar	ne the facilities:				
7.2 sub	Are appliances ostances?	available to collec	t and remove discharged wate	er-hazar	dous
	Yes			Not app	licable
Nar	ne the facilities:				
	Action		action		
Exa	amples of actions	<u> </u>			
<ul> <li>Short-term measures:</li> <li>Provision of bonding agents.</li> <li>Provision of small mobile pumps and tanks.</li> <li>Long-term measures:</li> <li>Provision of suction devices.</li> <li>When loading and offloading at a transshipment site in the vicinity of the shores of over ground waters, floating oil barriers should be applied.</li> </ul>					
De	etermination of the	e real risk			
		e recommendation in	mplemented?		
-	Yes		Partially		No
	RC=1		RC=5		□ C=10

Version: 11/2006

Revision: 04

8	Loading and offloading	of ir	nland river ta	nkers	<b>S</b>		
	relevant		not relevan	nt			
8.1 list	A check list acc. to ADNR being taken into account?	is at	tached in the	e <u>appe</u>	endix of th	is ch	eck list. Is this check
	Yes		No				Not applicable
	Action		No action				
Rer	marks:						
De	termination of the real risk						
ls t	the sub-point of the recommen	datic	on implemente	ed?			
	Ye □ RC:	l			No □ RC=1	0	
9	Transshipment of water waters	-haz	ardous subs	stance	es near the	sho	res of over ground
	relevant		not relevan	nt			
9.1	Are loading und offloading	j equ	uipment avai	lable	for ships?		
	Yes		No				Not applicable
9.2 and	Can the transshipment be offloading of water-hazardo						
	Yes		No				Not applicable
9.3 Is there any plan by the operator of the transshipment site to modify or enlarge the unit or to build a new unit?							
	odification: nlargement:		Yes Yes		No No		
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Page 13 of 16

Revision: 04



Checklist no. 7:

**Transshipment** 

Checklist no. 7: Transshi	pment	Page 14 of 16	
-Build a new unit:  Action	☐ Yes ☐ No ☐No action		
<del>-</del>	n application to the licensing authorities cond the existing transshipment unit, or the buildi	_	
<ul><li> Modification:</li><li> Enlargement:</li><li> Build a new unit:</li></ul>	<ul> <li>☐ Yes</li> <li>☐ No</li> <li>☐ Yes</li> <li>☐ No</li> <li>☐ No</li> </ul>		
☐ Action	☐ No action		
Remarks:			
Examples of actions:  Short-term measures: Planning modifications concerning the enlargement or the building of a new unit. Cooperating with the licensing authority during the evaluation process.			
Determination of the real risk			
Is the sub-point of the recommer	dation implemented?		
Yes □ RC=1	o ·	No □ C=10	



Checklist no. 7:	Fransshipment	Pa	ge 15 of 16
10 The containers to symbols	be loaded and unloaded should	l be marked or labelled with	danger
10.1 Are the container danger symbols?	rs for the process of loading an	d offloading marked or label	led with
☐ Yes	☐ No	☐ Not applicable	е
☐ Action	☐ No action		
Remarks:			
Evamples of actions:			

# Short-term measures:

 Contractual agreement between the companies and the suppliers, or the forwarding agents to use only such transporting vessels (tanks, containers) which are clearly marked with the danger symbols.













Version: 11/2006

Revision: 04

When loading and offloading dangerous goods, the vessels for this process (e.g. containers) should be clearly marked or labelled with appropriate danger symbols.

Determination of the real risk			
Is the sub-point of the recomn	nendation implemented?		
	Yes □ RC=1	No □ RC=10	

Checklist no. 7: Transshipment Page 16 of 16

# **Summery of the Checklist**

Sub-point of the Recommendation	Possible Risk category	Risk categories
1	1 / 50 / 100	
2	1 / 50 / 100	
3	1 / 10	
4	1 / 100	
5	1 / 100	
6	1/5/10	
7	1/5/10	
8	1 / 10	
9	1/5/10	
10	1 / 10	

Average Risk of the Checklist (ARC)

